



# handheld

### Smart screw locking system

It is a complete solution to solve problems of screw locking

key technologies of self-developed servo motor, locking control software and multiple years of experience in automatic tightening and workstation integrative system can meet high precision and quality on different screw tightening conditions from customer requirement.

Also provide one-stop solution, screw tightening tools with module, nozzle, blowing clamp and screw feeder system. The system can be conveniently installed on the straight XY platform and end of horizontal multi joint robot to help you quickly complete screw tightening workstation.

#### **Features**

High precision : Improve tightening quality and high stability

twist torque  $\pm 5\%$ , CPK  $\ge 1.67$  to high precision and stability

Tightening angle control : control screw yield angle while ensure tightening efficiency

monitor the tightening angle after fitting, and also set upper & lower limits of the angle

#### Software & Mechanical : customizable

software and mechanical can be developed for different application scenarios to meet customer requirements







machine - controller





debugging software





motorized screw feeder





standard configuration

#### vertical balance arm



tightening module, batch, su · dionnozzle

# UI Interface of machine motorized batch software Locking condition monitor



easily and vividly set screw tightening parameters each stage

- real time tracking of tightening torque
- installed and used in Windows system

- set and store 8 different programs via controller

equipped with various control modes, torque, angle, and fitting points, etc.

### Handheld screwdriver controller instruction

- controller can connect scanning gun, support U-disk storage, and be with network communication to achieve MES docking
- 7-inch screen that can simultaneously and independently show the operation result of each screwdriver
- Iarge capacity memory, capable of recording over 20,000 locking results separately





easily understand, save and upload parameter setting & locking records parameter setting UI interface, visual for setting screw locking parameter

# XS series machine screwdriver

### Feature

- low noise, low vibration, long lifet ime and high reliability
- high performance servo motor equipped with high precision encoder
- specially developed for tightening application scenarios with small installation space
- straight or lateral line outgoing according to customer needs

### SPEC

model #	Torque(N.M)	Automatic speed(rpm)	Weight(kg)	torque accuracy	batch spec	Voltage(V)
XS-10-S	0.02-0.1	10-1200	0.37	±5%	HM4	DC:48
XS-30-SL	0.05-0.28	10-1200	0.4	±5%	HM4	DC:48
XS-50-L	0.08-0.35	10-1200	0.6	±5%	HM4	DC:48
XS-150-XL	0.3-1.4	10-1200	0.9	±5%	HM4	DC:48
XS-300-DXL	0.7-2.7	10-1200	1.2	±5%	1/4" Hex	DC:48
XS-150-07-TXL	2.1-8.0	10-850	1.6	±5%	1/4" Hex	DC:48
XS-150-15-FXL	7.0-18.0	10-220	1.7	±5%	1/4" Hex	DC:48

## OUTLINE













# HS series handheld economic screwdriver

### Feature

- Iow noise, low vibration, long lifetime and high reliability
- high performance servo motor equipped with high precision encoder
- efficient heat dissipation shell design, ultra low noise processing

 adopt a lightweight design to grip the handle and prevent slipping, equipped with a forward & reverse switch, and one circular indicator to show tightening status

## SPEC

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MODEL#	TORQUE(N.M)	Automatic speed(rpm)	Weight(kg)	Torque accuracy	Voltage(V)
HS-HL-01	0.08-0.35	10-1200	0.7	±5%	DC:48
HS-HXL-01	0.3-1.4	10-1200	0.9	±5%	DC:48
HS-HDXL-01	0.7-2.7	10-1200	1.2	±5%	DC:48

## Outline

HS-HL-01

HS-HXL-01

HS-HDXL-01



35

<u>1/4" Hex</u>





Bit spec

XS-150-07-TXL XS-150-15-FXL











HM4



HM4



# XS series handheld integrative screwdriver

#### Features

- low noise, low vibration, long lifetime and high reliability
- flexible installation, multiple functionality and support machine and h andheld mounting
- high performance servo motor that equipped with high accuracy enc ode
- efficient heat dissipation shell design, ultra low noise processing

adopt a lightweight design to grip the handle and prevent slipping, e forward & reverse switch, and one circular indicator to show tightening status

### Spec

model #	torque(N.M)	automatic speed(rpm)	weight(kg)	torque accur
XS-HS-01	0.02-0.1	10-1200	0.45	±5%
XS-HSL-01	0.05-0.28	10-1200	0.5	±5%
XS-HL-01	0.08-0.35	10-1200	0.6	±5%
XS-HXL-01	0.3-1.4	10-1200	0.8	±5%
XS-HDXL-01	0.7-2.7	10-1200	1.1	±5%

#### outline



#### bit spec





Voltage(V)

DC:48

DC:48

DC:48

DC:48

DC:48

#### Accessory list



handheld - cord



machine - I/O cord



communication cord



handheld - power



eccentric mechanism





suction screw feeder







Handheld controller



contact suction nozzle

non contact suction nozzle











Power control integrated UI









machine - power cord



#### mounting flange



flowing screw feeder



vertical balance arm